

Date: Wednesday, 03/06/2009 2:30:15 PM  
User: Melanie Fauteux

# Process Sheet

|                                    |   |                           |                  |
|------------------------------------|---|---------------------------|------------------|
| <b>Customer</b> :                  | CU-DAR001 Dart Helicopters Services         | <b>Drawing Name</b> :     | LANYARD ASSEMBLY |
| <b>Job Number</b> :                | 48372                                       |                           |                  |
| <b>Estimate Number</b> :           | 14001                                       |                           |                  |
| <b>P.O. Number</b> :               |   | <b>Part Number</b> :      | D26904           |
| <b>This Issue</b> :                | 03/06/2009                                  | <b>S.O. No.</b> :         |                  |
| <b>Prsht Rev.</b> :                | NC  | <b>Drawing Number</b> :   | D2690 REV. B2    |
| <b>First Issue</b> :               | / /   | <b>Project Number</b> :   | N/A              |
| <b>Previous Run</b> :              |   | <b>Drawing Revision</b> : | B2               |
|                                    | <b>Type</b> :                               | <b>Material</b> :         |                  |
|                                    | SMALL /MED FAB                              | <b>Due Date</b> :         | 03/06/2009       |
| <b>Written By</b> :                |   | <b>Qty:</b>               | 1                |
| <b>Checked &amp; Approved By</b> : | <u>MF 09-06-03</u>                          | <b>Um:</b>                | Each             |
| <b>Comment</b> :                   | Est: C 09.06.03 new issue EC verified by:DD |                           |                  |

## Additional Product

Job Number:



|                |                              |                      |
|----------------|------------------------------|----------------------|
| <b>Seq. #:</b> | <b>Machine Or Operation:</b> | <b>Description :</b> |
|----------------|------------------------------|----------------------|

|     |        |             |
|-----|--------|-------------|
| 1.0 | CBL460 | Loop Sleeve |
|-----|--------|-------------|



**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Loop Sleeve

Pick:

|     |             |             |                |
|-----|-------------|-------------|----------------|
| Qty | Part Number | Description | Batch          |
| 2   | CBL-460     | Loop Sleeve | <u>M111342</u> |

Ep 09/06/04

|     |         |       |
|-----|---------|-------|
| 2.0 | CBL1240 | Cable |
|-----|---------|-------|



**Comment:** Qty.: 0.5500 f(s)/Unit Total : 0.5500 f(s)

Cable

Pick:

|       |             |             |               |
|-------|-------------|-------------|---------------|
| Qty   | Part Number | Description | Batch         |
| 6.25" | CBL-1240    | Cable       | <u>B48294</u> |

Ep 09/06/04

|     |             |                               |
|-----|-------------|-------------------------------|
| 3.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2690

Ep 09/06/04

|     |     |                              |
|-----|-----|------------------------------|
| 4.0 | QC5 | INSPECT WORK TO CURRENT STEP |
|-----|-----|------------------------------|



**Comment:** INSPECT WORK TO CURRENT STEP

B090604 @

|     |             |                       |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

B090604

Date: Wednesday, 03/06/2009 2:30:15 PM  
User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LANYARD ASSEMBLY

Job Number: 48372

Part Number: D26904

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/06/05 MF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

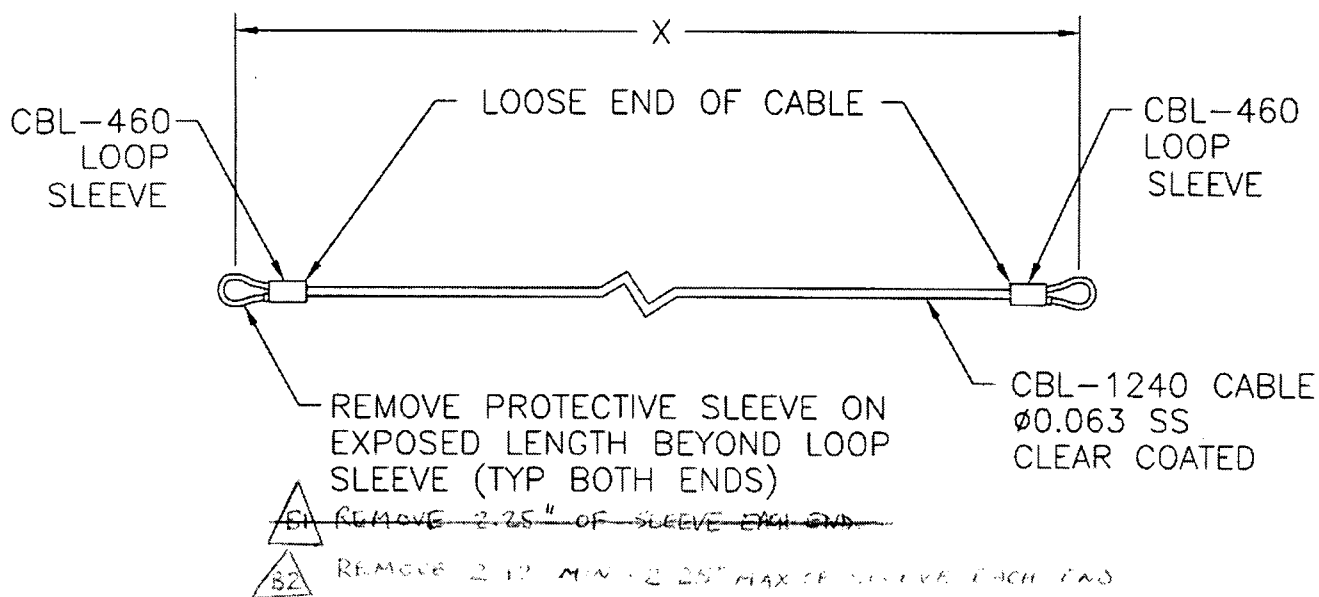


MF  
09-06-04



|                      |                       |  |                        |
|----------------------|-----------------------|--|------------------------|
| DESIGN<br><i>ME</i>  | DRAWN BY<br><i>KE</i> | DART AEROSPACE LTD<br>VICTORIA INTERNATIONAL AIRPORT, CANADA |                        |
| CHECKED<br><i>ME</i> | APPROVED<br><i>BW</i> | DRAWING NO.<br>D2690   | REV. B<br>SHEET 1 OF 1 |
| DATE<br>97.10.02     |                       | TITLE<br>LANYARD ASSEMBLY                                    | SCALE<br>NTS           |
| A                    | 97.07.03              | NEW ISSUE  |                        |
| B                    | 97.10.02              | REVISED NOTE FOR ADDITIONAL LENGTH                           |                        |
| B1                   | <i>4-10</i> 01 08 20  | ADD NOTE TO REMOVE 2.25" OF SLEEVE                           |                        |
| B2                   | <i>11-17</i> 04 08 24 | ADDED TOLERANCE  |                        |

RELEASED  
471003 KE  
TSR 4574



D2690-X

X = LENGTH IN INCHES

# 48372

NOTE: CUT CABLE 2.50\* INCHES LONGER THAN 'X' LENGTH. FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH SLEEVE AT END OF LOOSE END OF CABLE WITH CBL-705 CRIMPING TOOL.  
\*ADDITIONAL LENGTH MAY BE NECESSARY IN SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER ASSEMBLY WITH ATTACHING PARTS.

DEO's